

... for more than 40 years +

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KRASO®

SIMPLE + TIGHT



KRASO® Pump Sump Poly 400

Installation instructions



KRASO® Pump Sump Poly 400

For collecting waste water, with water pressure tight surrounding, thermally welded
KRASO® 4 Seal, shear key and pipe connection DN 110, suitable for KG, HT and KG 2000 pipes
 | DafStB waterproof concrete guideline: stress class 1 + 2

1. Measure the height of the **KRASO® Pump Sump Poly 400**.
Top edge **KRASO® Pump Sump Poly 400** = top edge base plate.
2. Excavation of the pump sump pit. **Important:** minimum diameter 100 cm.
3. 20 cm distance from each of the future walls.
4. Create a clean layer of lean concrete or, for example, compacted material.
5. Align the **KRASO® Pump Sump Poly 400**.
6. Fill the floor in layers up to the lower edge of the first connection and slurry it.
Do not use a vibrating plate.
7. Lubricate the main pipes with lubricant and connect them to the pump sump.
Important: start with short pieces. Use 2 x 0.5 m KG / KG 2000 pipes!
8. Fill the filling soil and connect the pipe according to step 6. & 7.
9. Fill the filling soil layer by layer and slurry it in. **Do not use a vibrating plate.**
10. Lay foil and reinforcement.
11. Concrete.
12. Remove the styrofoam core after the concrete has hardened.

