

... for more than 40 years +

KRASO[®]
SIMPLE + TIGHT



KRASO[®] Type ÜSF

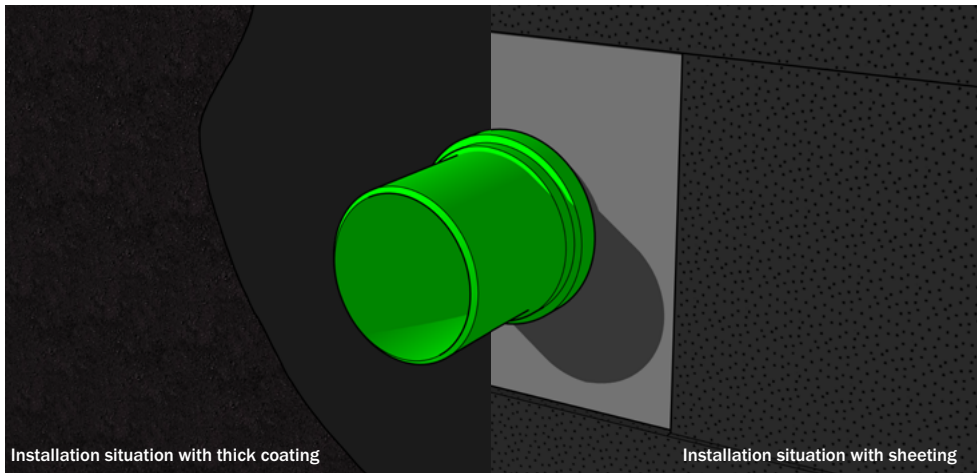
Installation instructions

All rights to the drawings and designs are the property of KRASO GmbH & Co. KG. •
Copying and distribution of the drawings as well as any other use require our written consent. •



KRASO GMBH & CO. KG
Baumannweg 1 | DE-46414 Rhede
T +49(0) 28 72 - 95 35 - 0
info@kraso.de | **KRASO.de**

5.55-MA.EN-v1.0-06.25-RSc.DK



KRASO® Type ÜSF - slip-on-flange

For retrofit sealing of installed KG, HT or KG 2000 - pipes, using **KRASO®** Foil Flange with bitumen thick coating e.g. KMB, with foil flange, oil- and bitumen resistant, surrounding approx. 15 cm. For the integration of the foil flange we recommend our adhesive and sealant **KRASO®** PU 50. | **DIN 18533 W1-E and W2.1-E**

Installation situation with thick coating

1. Expose pipe penetration.
2. Remove old sealing in the area of the foil flange.
3. Slip-on the **KRASO®** Type ÜSF and mark the foil flange.
4. Remove **KRASO®** Type ÜSF and apply **KRASO®** PU 50 in the area of the foil flange.
5. Spread **KRASO®** PU 50 over the full surface using a serrated spatula and distribute in a circle around the core drilling.
6. Slip-on **KRASO®** Type ÜSF and press on the foil flange.
7. Press on the foil flange evenly with a pressure roller moving from inside to outside and let it harden for 24 hours.
8. Work in thick coating according to manufacturer's specification.

Installation situation with sheeting

9. Expose pipe penetration.
10. Remove old sealing in the area of the foil flange.
11. Slip-on the **KRASO®** Type ÜSF and mark the foil flange.
12. Remove **KRASO®** Type ÜSF and apply **KRASO®** PU 50 in the area of the foil flange.
13. Spread **KRASO®** PU 50 over the full surface using a serrated spatula and distribute in a circle around the core drilling.
14. Slip-on **KRASO®** Type ÜSF and press on the foil flange.
15. Press on the foil flange evenly with a pressure roller moving from inside to outside and let it harden for 24 hours.
16. Work in sheeting according manufacturer's specification. **Attention:** heat the sheeting only!

