

... for more than 40 years +

KRASO[®]

SIMPLE + TIGHT



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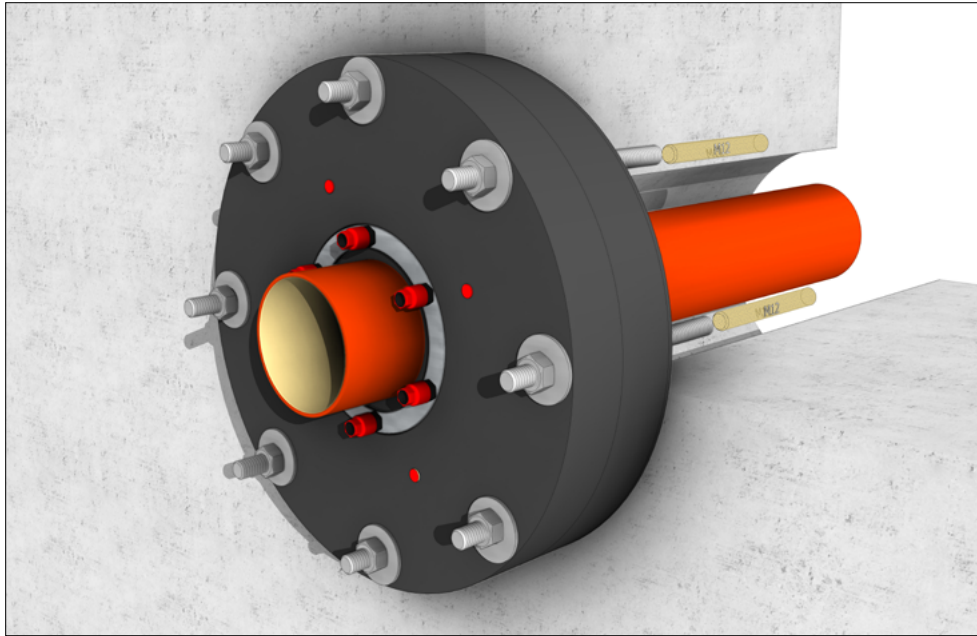
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KRASO[®] Plastic Flange Plate Type KFP

Installation instructions



KRASO® Plastic Flange Plate Type KFP

For installation of pipes or cables using a sealing insert (not included in the scope of supply),
core drilling not necessary, EPDM flat seal, ID = Internal Diameter
| DafStB waterproof concrete guideline: stress class 1 + 2

1. Initial situation: previously installed media line not correctly sealed.
2. Push **KRASO®** Sealing Insert and **KRASO®** Plastic Flange Plate Type KFP over the existing media line, centre and align in the middle.
3. Mark the drilling positions.
4. Pre-drill with a Ø 6 mm drill bit, then drill to a depth of 11 cm with a Ø 14 mm drill bit.
5. Blow out all holes thoroughly.
6. Insert one shear connector cartridge per hole.
7. Screw in the M12 threaded rods using the adapter screw. Important: observe the curing time of the shear connector cartridges according to the manufacturer's instructions!
8. Apply and spread **KRASO®** PU 50.
9. Slip on the EPDM seal and press on. Position the **KRASO®** Plastic Flange Plate Type KFP.
10. Insert the washers and nuts and tighten lightly by hand.
11. Insert the **KRASO®** Sealing Insert.
12. Tighten the nuts crosswise to 20 Nm.
13. Tighten the Torque Control Nuts **KRASO®** DKM crosswise step by step. Tighten the Torque Control Nuts **KRASO®** DKM until you hear a "click".

