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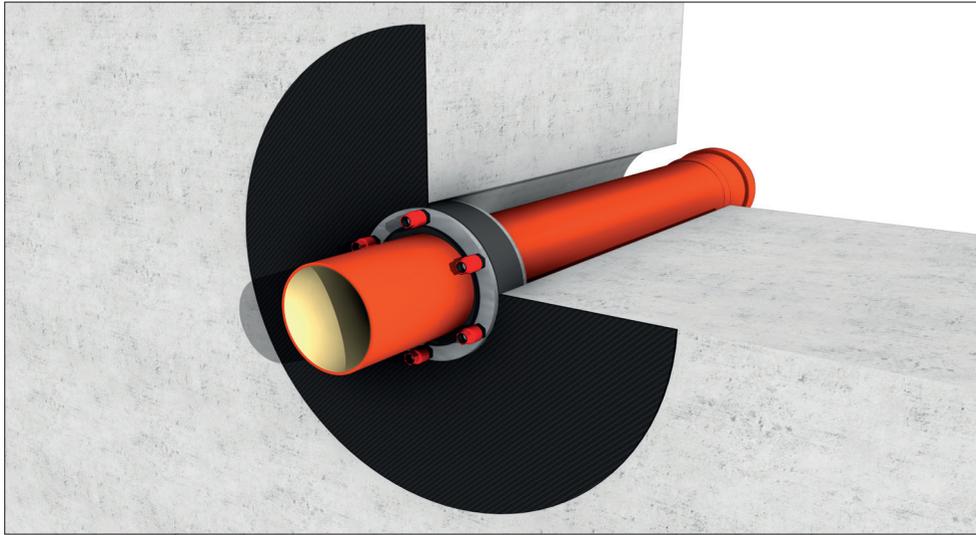


KRASO® Foil Clamping Flange Type FKF – in the core drilling - Installation instructions



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1.11.2-MA.EN-v1.0-03.25-JnH.DK



KRASO® Foil Clamping Flange Type FKF – in the core drilling

for the sealing of media of all kinds of materials in the core drilling, with foil flange 1.2 mm, according to DIN 16937, oil- and bitumen resistant, surrounding approx. 15 cm, 30 mm seal | DIN 18533 W1-E und W2.1-E

1. Initial situation: core drilling or casing for the installation of media lines
Remove dirt, dripping water and remains of old sealing.
2. Push the **KRASO®** Foil Clamping Flange over the pipe into the core drilling.
3. Mark the foil flange.
4. Remove the **KRASO®** Foil Clamping Flange and apply **KRASO®** PU 50.
5. Spread **KRASO®** PU 50.
6. Push the **KRASO®** Sealing Insert into the core drilling.
7. Press the foil flange evenly from the inside to the outside using the pressure roller.
8. Tighten the Torque Control Nuts **KRASO®** DKM crosswise step by step.
Tighten the Torque Control Nuts **KRASO®** DKM until the “CLICK” sound is heard.
9. Apply the bituminous (black) sealing according to the manufacturer’s instructions.

